




Recommended Standard Duty Tie Location for **Badger Light** 3 Feet Wide Forms With 6-12 Hole Pattern

If the load is higher than the maximum you must use two ties.
 8ft and under wall: Maximum load per tie is 4667 lbs. (Safety factor 1.5:1)
 Over 8ft high wall: Maximum load per tie is 3500 lbs. (Safety factor 2.0:1)
 Ties must be properly connected using Pins and Wedges or authorized attached hardware.

Example

Hole Location - 6"  900 lb - Load per tie in pounds
 1 Tie - Number of ties required at this location

Maximum rate of fill is 8 ft. per hour. Allow partial set of concrete 9ft and taller 6-12 hole pattern requires decreased fill rate to 7 ft per hour, allow partial set of concrete. Cold weather requires decreased fill rate.
 Maximum form width is 36".
 All forms must have ties in the bottom 6" hole and at least two ties per form.

